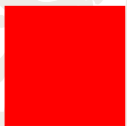


**Installation Guide**

**Step - 1**

**Test Your Unit**



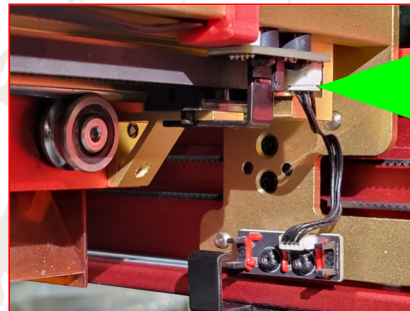
- 1-Create a small square in XCS or LightBurn
- 2-'Frame' the square to be sure your machine is **not sounding any alarms** and running correctly.

This cover **WILL NOT** fix any limit switch issues or stop any alarms that are currently sounding. Make sure your machine is running correctly *before proceeding!*

This cover **WILL** help prevent breaking the limit switch sensor that will set off the alarm and prevent your machine from operating.

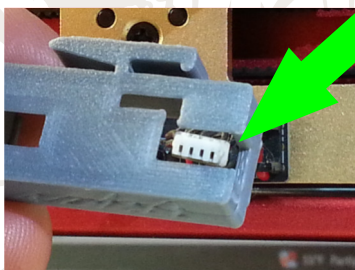
**Step - 2**

- 1-Turn your laser **OFF**
- 2-Unplug the Limit Switch Wire from under the cross beam.

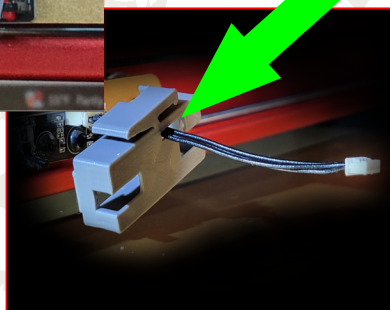


**Step - 3**

- 1-Slide the plugin through the larger hole.

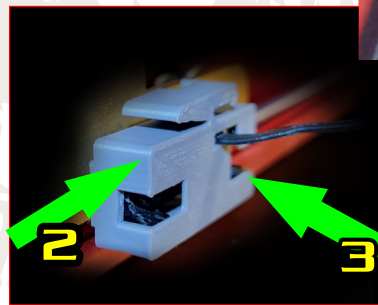
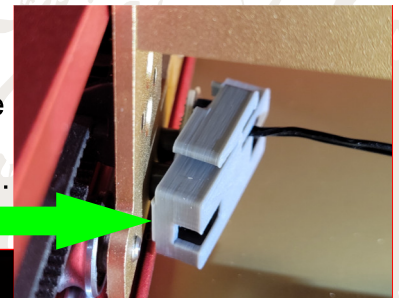


- 2-Slide the wires up into the top slot.



**Step - 4**

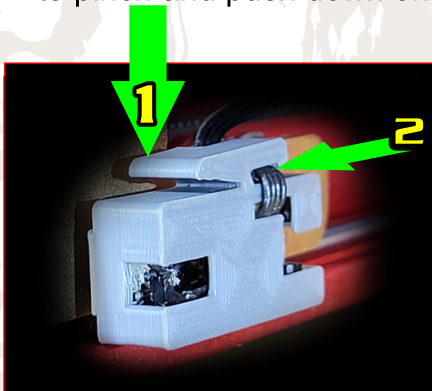
- 1-Hook the Front Edge of the cover over the sensor control board.



- 2-Put **LIGHT** pressure on the front of the cover.
- 3-Push Back of cover on to the control board.

**Step - 5**

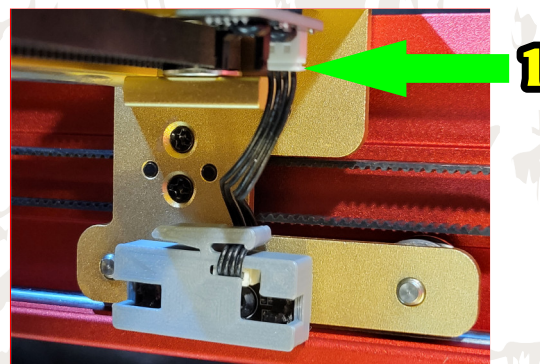
- 1-Use 2 fingers(One on top - One on Bottom) to pinch and push down on the top wire hook.



- 2-Slide the cable under the hook.

**Step - 6**

- 1-Plug the Limit Switch Wire back in.



- 2-Turn Power Back On and Test Your Unit